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PUREPRO Membranes

— Product Information

PUREPRO reverse osmosis membrane elements for home drinking water are the industry's most reliable. Advanced membrane technology and automated fabrication allow these elements to deliver consistent performance that equipment suppliers, water treatment dealers and residential customers can rely on. A thin film composite (TFC) high quality membrane that processes 50 gallons per day. It remove the following hard water contaminants that may be present in your water: lead, cooper, barium, chromium, mercury, sodium, cadmium, fluoride, nitrite, nitrate, and selenium.

PUREPRO home drinking water elements are rated at 50 psi and will purify about 20% more water than competitive elements rated at 60 psi (please see reference charts on back for more information).

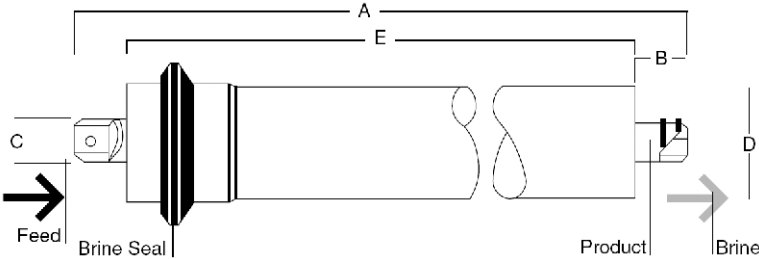
PUREPRO
DRINKING WATER SYSTEM



Product Specifications

| Product | Applied pressure Psig(bar) | Permeate Flow Rate, gpd(l/h) | Stabilized Salt Rejection(%) |
|---------------|----------------------------|------------------------------|------------------------------|
| TW30-1812-50 | 80 (5.4) | 50 (7.9) | 98 |
| TW30-1812-80 | 80 (5.4) | 80 (12) | 98 |
| TW30-1812-100 | 80 (5.4) | 100 (15.7) | 98 |
| TW30-1812-200 | 80 (5.4) | 200 (31.5) | 98 |

- 1.Permeate flow and salt rejection based on the following test conditions: 250 ppm softened tapwater, 77°F(25°C), 15% recovery and the specified applied pressure.
- 2.Minimum salt rejection is 96.0%.
- 3.Permeate flows for individual elements may vary +/-20%.



| Dimensions-Inches (mm) | | | | | |
|------------------------|-------------|-----------|-----------|-------------|------------|
| Product | A | B | C | D | E |
| TW30-1812 | 11.74 (298) | 0.87 (22) | 0.68 (17) | 1.75 (44.5) | 10.0 (254) |

- 4. TW30-1812 Home Drinking Water Elements fit nominal 2-inch I.D. pressure vessel. 1 inch = 25.4 mm

Operating Limits

| | |
|--|-------------------------------|
| Membrane Type | Polyamide Thin-Film Composite |
| Maximum Operating Temperature | 113°F (45°C) |
| Maximum Operating Pressure | 300 psig (21 bar) |
| Maximum Feed Flow Rate | 2.0 gpm (7.6 lpm) |
| pH Range, Continuous Operation ^a | 2-11 |
| pH Range, Short-Term Cleaning (30 min.) ^b | 1-12 |
| Maximum Feed Silt Density Index (SDI) | SDI 5 |
| Free Chlorine Tolerance ^c | <0.1 ppm |

General Information

- 1.The first full tank of permeate should be discarded. Do not use this initial permeate for drinking water or food preparation.
- 2.Keep elements moist at all times after initial wetting.
- 3.If operating limits and guidelines given in this bulletin are not strictly followed, the limited warranty will be null and void.
- 4.To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a preservative solution.
- 5.The membrane shows some resistance to short-term attack by chlorine (hypochlorite). Continuous exposure, however, may damage the membrane and should be avoided.
- 6.The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements. Their use will void the element limited warranty.

Notice: The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

Notice: No freedom from any patent owned by Seller or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. Seller assumes no obligation or liability for the information in this document. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Estimated Percent Rejection of Various Solutes by PUREPRO Membranes

In order to assist customers in estimating the rejection of PUREPRO FT30 membranes, tests have been performed with a variety of solute compounds. The results of these tests are indicated as a % rejection

for each compound listed in the tables below. Actual system performance may vary from the listed data, particularly with changes in feedwater concentration, pH, and temperature.

For this reason, these tables should be used as a quick screen. Pilot trials should be performed to determine actual rejection in a specific application.

| Solute | MW | Rejection, % |
|----------------------------------|-----|--------------|
| 1,1,1-Trichloroethane | 133 | 98 |
| 1,2 Dibromoethane | 173 | 15 |
| 1,2 Dichloroethane | 99 | 37 |
| 1,2,3-Trichlorobenzene | 181 | >57 |
| 1,2,4-Trichlorobenzene | 181 | 96 |
| 1,2,4-Trimethylbenzene | 120 | 57 |
| 1,2-Dichlorobenzene | 147 | 70-92 |
| 1,3-Dichlorobenzene | 147 | 66-69 |
| 1,4-Dichlorobenzene | 147 | 61 |
| 1-Chlorododecane | 204 | 87 |
| 1-Methylnaphthalene | 142 | 67 |
| 2,2',5,5' Tetrachlorobiphenyl | 290 | 46 |
| 2,4,6-Trichlorophenol | 197 | 100 |
| 2,4-Dichlorophenol | 163 | 93 |
| 2,6 Dimethylphenol | 122 | 92 |
| 2,6-Di-Tert-Butyl-4-Methylphenol | 220 | 96 |
| 3,8 Dimethylphenol | 122 | 92 |
| 3-Hydroxy-Capric Acid | 188 | >98 |
| 3-Pentanone | 86 | 74 |
| 4-Ethylphenol | 122 | 84 |
| 4-Isopropylphenol | 136 | 84 |
| 5-Chlorouracil | 146 | 88 |
| Acetic Acid | 60 | 45 |
| Acetone | 58 | 70 |
| Aluminum Nitrate | 213 | 86 |
| Aluminum Sulfate | 342 | 89 |
| Aniline | 93 | 64-75 |
| Anthraquinone | 208 | 93 |
| Benzene | 78 | 78-19 |
| Benzoic Acid | 122 | 92 |
| Benzothiazole | 133 | 79 |
| Biphenyl | 154 | 91 |
| Bis (2-Ethylhexyl) Phthalate | 390 | 94 |
| Boric Acid | 230 | |
| Bromodichloromethane | 163 | 79 |
| Bromoform | 94 | >67 |
| Cadmium Sulfate | 208 | 97 |
| Caffeine | 174 | 99 |
| Calcium Chloride | 111 | 99 |
| Calcium Nitrate | 164 | 95 |
| Carbon Tetrachloride | 153 | 98 |
| Cesium Chloride | 168 | 97 |
| Chlorobenzene | 112 | 0-50 |
| Chlorofoam | 50 | 71-90 |
| cis-1,2 Dichloroethylene | 97 | 20 |
| Clofibric Acid | 214 | >99 |
| Copper Sulfate | 160 | 99 |
| Cyclohexanone | 98 | 95 |
| Dibromochloromethane | 208 | 79 |
| e-Caprolactum | 113 | 85 |
| Ethanol | 46 | 38-70 |
| Ethyl Benzene | 106 | 71 |
| Formaldehyde | 30 | 35 |

| Solute | MW | Rejection, % |
|-------------------------|-----|--------------|
| Furfural | 96 | 35 |
| Glucose | 180 | 98-99 |
| Glycine | 188 | 78 |
| Heptaldehyde | 114 | 100 |
| Humic Acid | | 98 |
| Hydrochloric Acid | 36 | 28 |
| Isophorone | 138 | 96 |
| Isopropanol | 60 | 90 |
| Lactic Acid (ph2) | 90 | 94 |
| Lactic Acid (ph5) | 42 | 99 |
| Magnesium Chloride | 120 | 98 |
| Magnesium Sulfate | 120 | 99 |
| Manganese (II) Sulfate | 151 | 97 |
| Methanol | 32 | 25 |
| Methyl Ethyl Ketone | 72 | 73 |
| Methyl Isobutyl Keytone | 100 | 98 |
| Naphthalene | 128 | 80 |
| Nickel Chloride | 130 | 96-99 |
| Nickel Sulfate | 155 | 97-99 |
| o-Cresol | 108 | 84 |
| o-Xylene | 106 | 67 |
| p & m Xylene | 106 | 38 |
| Pentachlorophenol | 266 | 86 |
| Phenol - 80% | 94 | 65 |
| Phosphoric Acid | 96 | 94 |
| Quinoline | 129 | 97 |
| Silica | 60 | 98 |
| Sodium Acetate (1%) | 82 | 88 |
| Sodium Bicarbonate | 84 | 98 |
| Sodium Bromide | 103 | 96 |
| Sodium Chloride | 58 | 99 |
| Sodium Cyanide | 49 | 95 |
| Sodium Di-H Phosphate | 120 | 98 |
| Sodium Fluoride | 42 | 98 |
| Sodium Hydrogen Sulfate | 120 | 76 |
| Sodium Iodide | 150 | 97 |
| Sodium Mono-H Phosphate | 142 | 98 |
| Sodium Nitrate | 85 | 93-98 |
| Sodium Orthophosphate | 164 | 99 |
| Stearic Acid | 204 | 71 |
| Strontium Chloride | 158 | 96 |
| Succinic Acid | 118 | 35 |
| Sucrobe | 342 | 99 |
| Sulfuric Acid | 98 | 84 |
| Tetrachloroethylene | 165 | 68-80 |
| Tin (II) Sulfate | 215 | 85 |
| Tributyl Phosphate | 266 | 49 |
| Trichloroethylene | 131 | 30-43 |
| Trimesic Acid | 210 | 96 |
| Urea | 60 | 70 |
| Zinc Chloride | 136 | 93 |
| Zinc Sulfate | 161 | 98 |